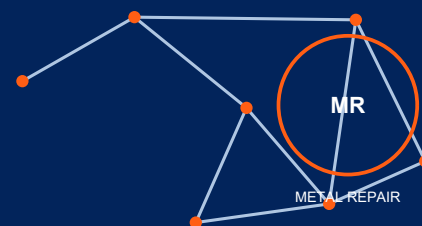


ZDS-MetalRebuild™ · MR SERIES

ZDS-MR5019

Multi-Purpose Repair Compound



Product Description

Multi-Purpose Repair Compound

Service Temperature

Typical: -40°C to +120°C

Mixing Ratio

Typical A:B = 1:1

Cure Schedule

Typical Initial cure: 4-6 h

Core Advantages

- ✓ Multi-substrate compatibility
- ✓ High adhesion to prepared industrial substrates
- ✓ Field-applied structural repair

Technical Data

Pack size	100 g
Service Temperature	Typical: -40°C to +120°C
Mixing Ratio	Typical A:B = 1:1
Cure Schedule	Typical Initial cure: 4-6 h; Full cure: 24 h at 25°C

Applications

Ceramic and glass-lined equipment, glass and stone components, industrial pipelines, metal components; repair and rebuilding.

Typical Application Parameters

Product Form	Adhesive
Mixed Color	Typical: Grey
Application Temperature	Recommended: 10°C to 35°C
Working Time (25°C)	Typical: 30-45 min
Recommended Layer	Recommended: 1-5 mm
Initial Cure (25°C)	Typical: 4-6 h

Application Guidance & Storage

- Surface preparation: Clean, sound and oil-free substrate; abrade metal or composites and remove dust before application.
- Application: Measure the stated ratio, mix until uniform, then apply and compact to minimise entrapped air.
- Environment: Keep the substrate at least 3°C above dew point. Cold extends cure; heat shortens working time.
- Storage & safety: Store sealed at 5-30°C in a cool, dry place; typical shelf life 12 months. Use gloves and eye protection; consult the SDS.

Application values marked Typical or Recommended are engineering guidance derived from the product type, stated performance and intended use. Confirm critical project parameters by application testing.